

Technical data sheet

Product name: Bio-Flex® FX 1130 (previously V 143704)
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Designation of product, preparation and manufacturer

Trade name: Bio-Flex® FX 1130 (previously V 143704)
Use of product: Biodegradable and compostable compound for blown film extrusion. Certified (according to EN 13432) with a maximum thickness of 112 µm. Used in applications such as waste bags or T-Shirt bags.
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Film properties (thickness 30 µm, BUR 2.3)

Tensile modulus MD/TD	300 / 200	[MPa]	ISO 527-5
Tensile strength (yield stress) MD/TD	25 / 21	[MPa]	ISO 527-5
Tensile strain at tensile strength MD/TD	300 / 500	[%]	ISO 527-5
Tensile stress at break MD/TD	25 / 21	[MPa]	ISO 527-5
Tensile strain at break MD/TD	300 / 510	[%]	ISO 527-5
Elmendorf tear resistance MD/TD	110 / 110	[N/mm]	ASTM D 1922
Impact strength (Spencer Impact Test)	420	[N/mm]	ASTM D 3420

MD= machine direction, TD = transverse direction

The values listed have been established on films at standard temperature and humidity conditions.

Physical properties

Melt flow rate (190 °C/2.16 kg)	2.0 - 4.0	[g/10 min]	ISO 1133
Melt volume rate (190 °C/2.16 kg)	1.5 - 3.2	[cm³/10 min]	ISO 1133
Melting temperature	> 155	[°C]	ISO 3146-C
Density	1.39	[g/cm³]	ISO 1183

Legal notice

The figures should be regarded as guide values only. Under certain conditions the properties can be influenced to a significant extent by the processing conditions.

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